

Technical Data Sheet

ROCAPLEN PP 284 T20

Description

Compound based on virgin polypropylene with addition of 20% talcum, for injection moulding. Available in black.

Properties	Values	Unit	Test method
Physical			
Density	0.96 –0.98	g/cm ³	ASTM D-792
Melt Flow Index (230°C, 2.16 kg)	10 - 12	g/10 min	ASTM D-1238
Mechanical			
Tensile Modulus	≥ 1800	MPa	ASTM D-638
Tensile Stress	≥ 20	MPa	ASTM D-638
Tensile Strain	≥ 19	%	ASTM D-638
Flexural Modulus	≥ 1250	MPa	ASTM D-790
Flexural Strength	≥ 30	MPa	ASTM D-790
Impact			
Notched Izod Impact Strength (23°C)	≥ 9	kJ/m ²	ASTM D-256
Thermal			
Heat Deflection Temperature	≥ 40	°C	ASTM D-648

We recommend to dry the material before processing.

Drying temperature: (80 ± 2)°C

Drying time: approximately 2 hours

Note:

All information in this data sheet is provided in good faith and is based on our current knowledge and experience. The data above represent typical values and should not be construed as guaranteed specifications. It is the buyer responsibility to determine the suitability of the product under the actual conditions of intended application.